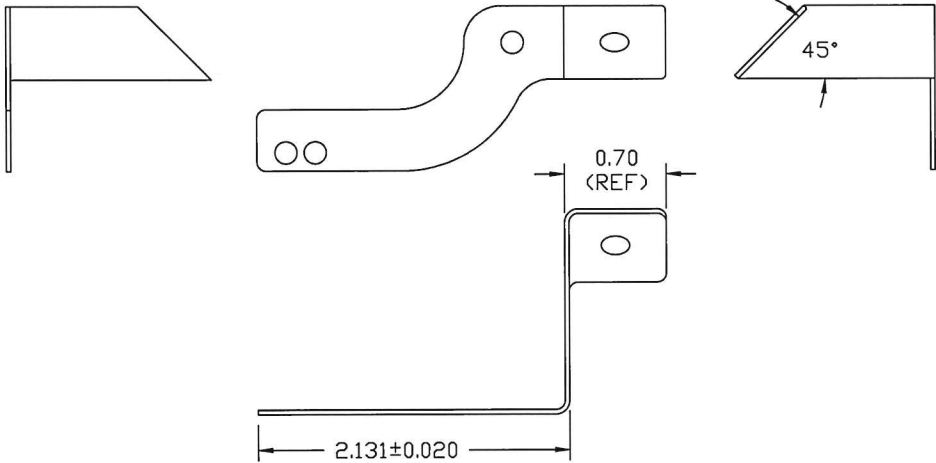
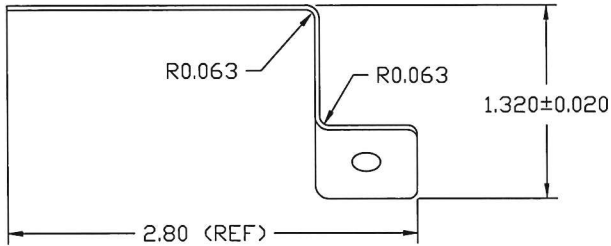


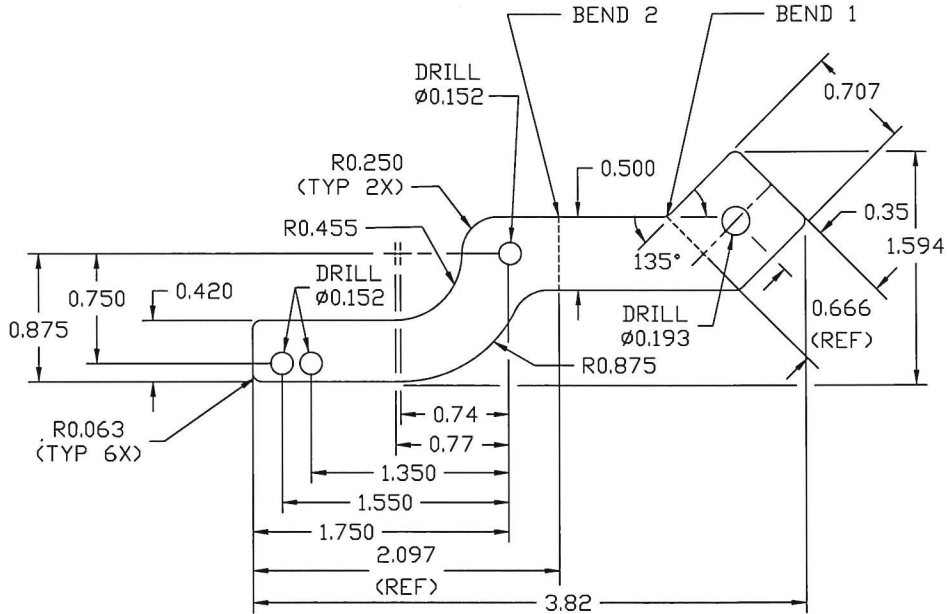
MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
STOCK: 0.032 SHEET
FINISH: BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2.
SURFACE FINISH 125

BEND 1	BEND 2
PUNCH: 88°, R0.60	PUNCH: 88°, R0.60
DIE: 88°, 0.709	DIE: 88°, 0.709
ANGLE @ 87 DEG.	ANGLE @ 87 DEG.
DIM. 0.666"	DIM. 2.097"

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1	A		02/15/01	COMPLETED FLAT PTN DIMS, DIM 1.400 WAS +/-0.030	REB	REB	LS
1	B		10/30/07	Ø0.152 WERE Ø0.150 & ADDED HOLE AT 1.550 DIM. 1.350 WAS DIM'D FROM OPP END. 0.75, 0.79 CTR'S WERE DIM'D OPP EDGE. CTR LINE WAS DIM 0.354.	REB	REB	LS
2	C		12/18/2013	ADDED -3	DGW	DGW	LS
1	D		11/05/15	CHANGED -1 DIMENSION FROM 1.400 TO 1.320.	JT	JT	LS
1	E		06/03/19	ADDED BEND TABLE AND BENDS TO -1 FLAT PATTERN. CHANGED -1 AND -2 NAME FROM ASSEMBLY TO BRACKET	DT	ZA	LS
3	F		08/08/19	ADDED SHEET 3 WITH -4 AND -5 BRACKET. UPDATED BEND TABLES.	DT	ZA	LS



-1 BRACKET
-2 BRACKET (OPPOSITE)



FLAT PATTERN

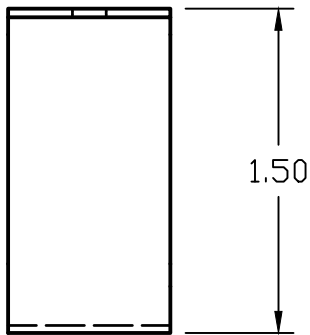
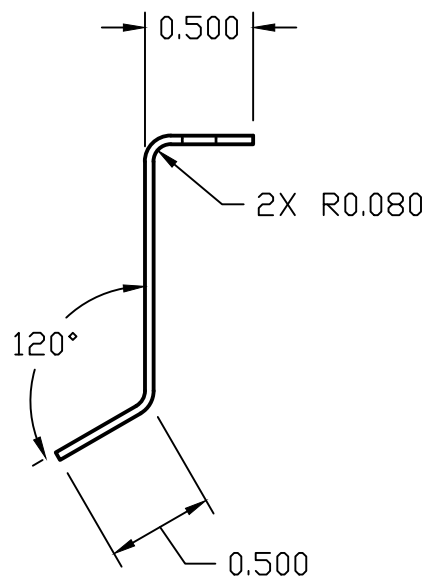
BREAK ALL SHARP EDGES

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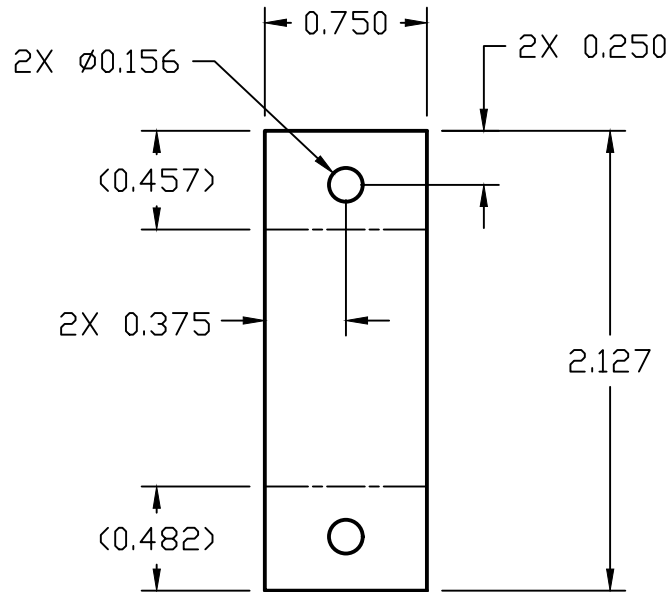
PROTO
N/C

Paravion® ✓Technology Inc.		TITLE BRACKET			DRAWING NO. S-9124	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 06/14/96	REV F
		DO NOT SCALE DRAWING				ECO
		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 1 OF 3

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
STOCK: 0.040 SHEET
FINISH: BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2.
SURFACE FINISH $\sqrt{125}$



-3 BRACKET



FLAT PATTERN

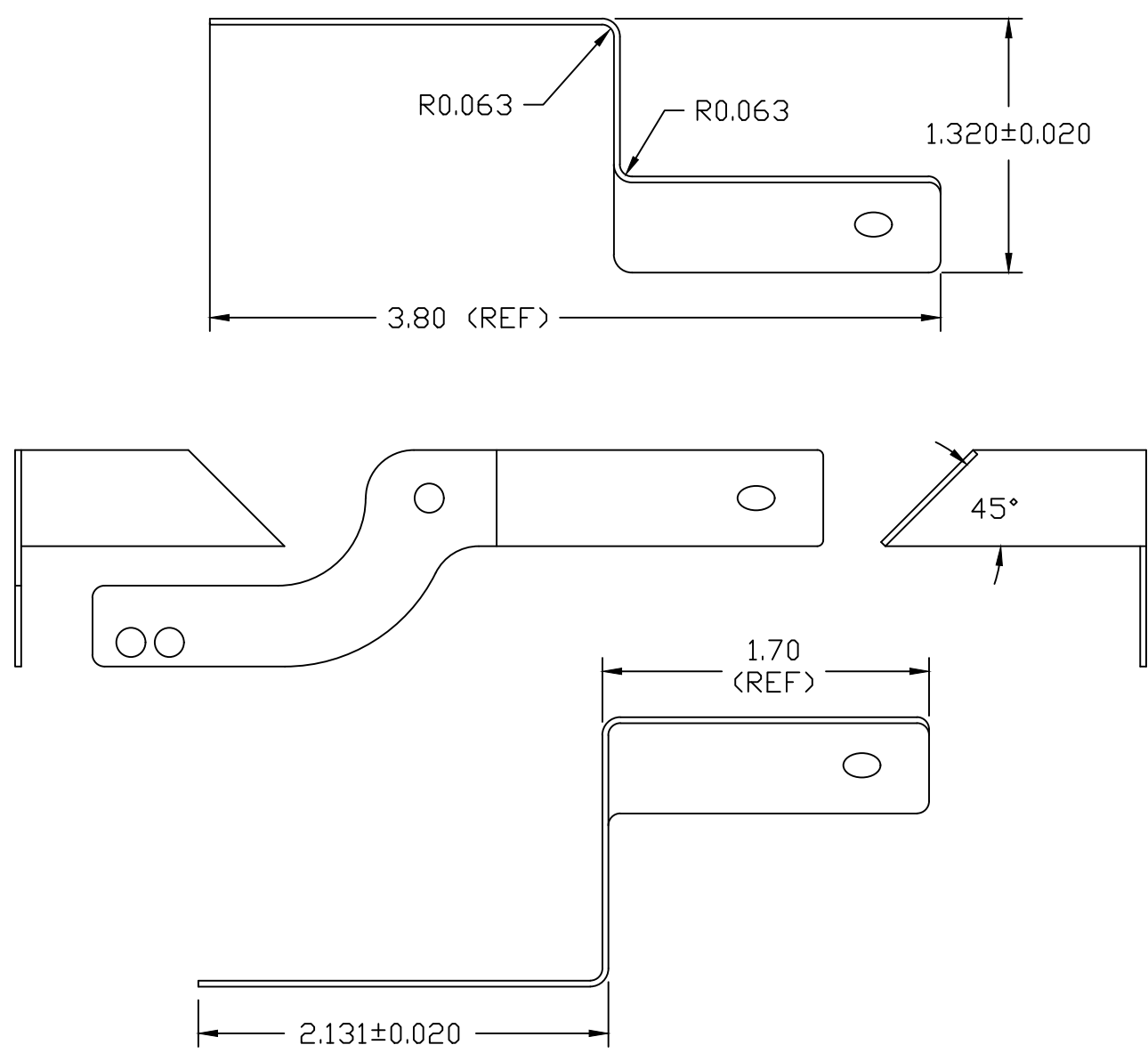
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PROTO
N/C

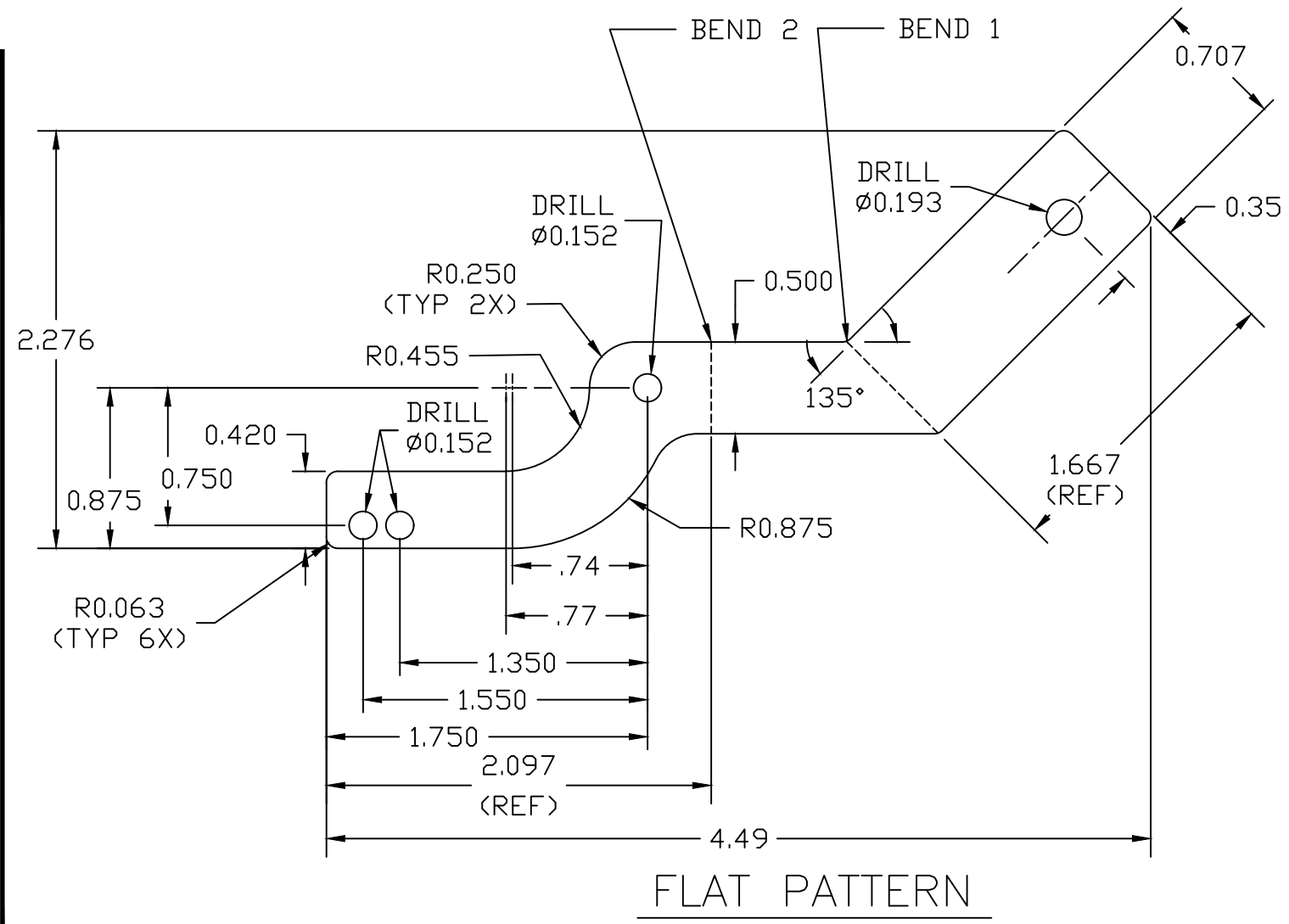
Paravion® Technology Inc.		TITLE BRACKET		DRAWING NO. S-9124		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 06/14/96	REV F
		DO NOT SCALE DRAWING				SHEET 2 OF 3
		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
STOCK: 0.032 SHEET
FINISH: BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2.
SURFACE FINISH 125

BEND 1	BEND 2
PUNCH: 88°, R0.60	PUNCH: 88°, R0.60
DIE: 88°, 0.709	DIE: 88°, 0.709
ANGLE @ 87 DEG.	ANGLE @ 87 DEG.
DIM. 1.666"	DIM. 2.097"



-5 BRACKET
-4 BRACKET (OPPOSITE)



Paravion® Technology Inc.		TITLE BRACKET		DRAWING NO. S-9124		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY DT	APRVD. BY	CHK'D BY	DATE 08/02/19	REV F
PROTO		DO NOT SCALE DRAWING				SHEET 3 OF 3
N/C		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				

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